

line 20: change "suffer from" to --being subjected to--;  
line 21: after "fracturing" insert --due to rubber  
wear--;  
delete "by virtue of the rubber wear";  
line 22: change "suffer from" to --encounters a--;  
line 23: change "as" to --since--;  
line 24: change "moving along" to --traveling--;  
line 26: before "incipient" insert --an--;  
line 27: change "shape" to --forming--;  
change "brought into effect" to --introduced--;  
line 31: change ".It" to --; however, it--;  
line 33: change "so" to --intended--;  
line 34: change "that" to ~~so as to prevent the~~

*b2*  
occurrence of ~~-i~~)

line 35: delete "do not occur";  
page 2; line 4: change "way" to --manner--;  
change "that" (second occurrence) to --for--;  
line 5: change "is" to --to be--;  
change "therein" to --therefrom--;  
line 6: change "impression" to ~~impressed or stamped~~

*b3*  
out ~~-;~~)

line 7: change "tongue" to --shaping or deformation--;  
line 8: before "which" insert --and--;  
change "tongue retaining" to --deformation  
latching--;  
line 11: change "shape" to --forming--;

line 13: change ". That means" to --, which signifies--;  
line 15: delete "the"  
line 17: change "occurred on" to --were encountered by--;  
              after "plates" delete ", ,";  
line 19: before "affords" insert --also--;  
              change "cost" to --manufacturing costs--;  
  
Page 3; line 9: change "see the retaining" to --referring to the  
latching--;  
line 11: change "When that happens" to --Upon that  
occurrence--;  
line 13: after "is" insert --adapted--;  
              change "by way of" to --through--;  
line 14: change "in broken" to --by a phantom--;  
              after "tool" insert --represented by line--;  
line 15: before "tool" insert --further--;  
line 17: change ". It is incision-free, that is to say"  
to         , and is free of any incisions, in essence        ;

64  
line 18: change "tongue-free" to --tongueless--;  
line 19: change "as" to --in--;  
line 20: change "tongue" to --deformation or shaping--;  
line 23: change "tongue" to --deformation--;  
line 24: change "retaining" to --latching--;  
line 26: change "Looking at" to --Referring to--;  
line 28: after "shaping" insert --or deformation--;  
              change "retaining" to         -latching--;  
line 29: delete "in regard";